



Phone: 630.466.1900 Fax: 630.466.1902
1981 Bucktail Lane, Sugar Grove, IL 60554

CNC Mill Operator - CNC Machinist - Mill Operator

Set up and operate multiple CNC machining centers while maintaining close print tolerances

Essential Functions and Duties *(regular responsibilities of the position):*

- Program g code and or conversational CNC mills and lathes from reading/interpreting blueprints (required)
- Must be knowledgeable on setups including vices, 6 Jaw work, sine chucks and 4th axis attachment
- Inspect manufactured part and edit program or adjust tooling to meet the print requirements (required)
- Must understand standard and geometric tolerances on blueprints
- Basic trigonometry experience (required)
- Machine building experience a plus

Job Requirements

- **Education:** High School Diploma/GED
- **Experience:** 2 years or more of previous experience with CNC Lathes and Mills using G code and Conversational programing. (required)
Understanding of metalworking, blueprints, drafting, math and basic software programs are desired.
- **Proficiency Exam:** Successful candidate will pass the Franklin Automation CNC machining proficiency test
- **Other Requirements:** Will be required to work overtime, and/or an extra shift if a manager deems necessary. Follow written and verbal instructions accurately.
Machine parts holding close tolerances (.0005). Participate in problem solving and continuous improvement efforts.

Job Snapshot

- **Base Pay** \$17.00 - \$24.00 /Hour
- **Employment Type** Full-Time
- **Job Type** Manufacturing, Skilled Labor - Trades
- **Education** High School
- **Experience** At least 2 year(s)
- **Manages Others** No
- **Industry** Machine Building